



HPI EMBLEM
858.618.1798
hpiemblem.com

REAL STITCH Application Info

Times and temperatures may vary. Testing on safety garments is recommended.

RECOMMENDED FOR USE ON:

100% cotton - 100% polyester - cotton/poly blends - fleece

RECOMMENDED HEAT-PRESS SETTINGS

for COTTON Fabrics:

Pre-heat garment 10 seconds.

Pre-heat bottom pad 60 seconds.

Cover applique with teflon/kraft paper.

Heat at 400° F for 25 seconds. Pressure 80 lbs.

for POLYESTER Fabrics:

Pre-heat garment 5 seconds.

Position applique in place with heat resistant tape.

Cover garment with teflon/kraft paper.

Heat at 360° F for 50 seconds. Pressure 80 lbs.

Warning: Some fabrics/coatings don't work and need to be tested.

Test product to determine suitability for your intended use.