



HPI EMBLEM
858.618.1798
hpiemblem.com

HEAT-SEAL EMBLEMS Application

Instructions/guidelines for application of heat-seal backing emblems.

Times and temperatures may vary. Testing on safety garments is recommended.

RECOMMENDED HEAT-PRESS SETTINGS

FOR USE ON: cotton blends, 100% polyester, poly/cotton blends, acrylics, fleece, wool caps.

EMBROIDERED EMBLEMS:

TEMPERATURE: 350°F (177°C)

PRESSURE: medium / firm

TIME: 20 - 30 seconds

COMMENTS: Pre-heat garment

WOVEN EMBLEMS:

TEMPERATURE: 300°F (150°C)

PRESSURE: medium / firm (approx 22 lbs)

TIME: 25 - 30 seconds

NOTE: The key is to not over heat the emblem. Over heating will cause the emblem surface to melt, or cause the heat-seal backing to over liquify and lose effectiveness. Testing on safety garments is recommended.

Warning: Some fabrics/coatings don't work and need to be tested.

Test product to determine suitability for your intended use.